

AIR EMISSION MONITORING REPORT



ELNA PCB (M) SDN BHD

Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate, Penang, Malaysia

Date of Monitoring: 12th June 2024

Report No.: AE/24/138N

Beyond Testing, Deliver Solution

(Southern) 8-9-04, Kompleks Austin Perdana, Taman Austin Perdana, 81100 Johor. Tel: 04-390 3862

Fax: 04-390 3062

ELNA PCB (M) SDN BHD			
Date of Inspection	12 th June 2024		
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EXECUTIVE SUMMARY

Air Emission Monitoring was conducted successfully in **ELNA PCB (M) SDN BHD** on 12th June 2024.

The monitoring was conducted in accordance with ELNA PCB (M) SDN BHD commitment to the implementation of environmentally friendly operation. The monitoring took place in *Scrubber 1* (Chimney 2), Scrubber 2 (Chimney 3), Scrubber 3 (Chimney 12), Scrubber 4 (Chimney 14), Chimney 5, Chimney 15: Bag filter, and Chimney 16: Bag filter.

A total of 24 samples were collected and the monitoring parameter were *Carbon Tetrachloride*, *Methyl Bromide and Methyl Chloroform*. The monitored parameters were found to be **BELOW** the limit values as required by the *Environmental Quality (Clean Air) Regulations 2014*.

Conclusively, the control measure implemented in ELNA PCB (M) SDN BHD are well adequate to control emitted contaminants. It should be noted that the performance of the stack may deteriorate in future if lack of maintenance on the system.

1. INTRODUCTION

Amcen Lab Sdn Bhd was appointed to carry out Air Emission Monitoring at its factory located at:

ELNA PCB (M) SDN BHD

Plot 558, Lorong Perusahaan 4,

Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia

The air emission monitoring was carried out to comply with *Environmental Quality (Clean Air)* Regulation 2014, for Scrubber 1 (Chimney 2), Scrubber 2 (Chimney 3), Scrubber 3 (Chimney 12), Scrubber 4 (Chimney 14), Chimney 5, Chimney 15: Bag filter, and Chimney 16: Bag filter. The monitoring was performed by Mr. Boo Wei Ping and assisted Mr. Akmal Haziq on 12th June 2024.

2. OBJECTIVES

The objectives of the study include the following:

- i. To conduct on-site air emission monitoring for Scrubber 1 (Chimney 2), Scrubber 2 (Chimney 3), Scrubber 3 (Chimney 12), Scrubber 4 (Chimney 14), Chimney 5, Chimney 15: Bag filter, and Chimney 16: Bag filter.
- ii. To determine the air emission impurities level Scrubber 1 (Chimney 2), Scrubber 2 (Chimney 3), Scrubber 3 (Chimney 12), Scrubber 4 (Chimney 14), Chimney 5, Chimney 15: Bag filter, and Chimney 16: Bag filter compliance with Environmental Quality (Clean Air) Regulation 2014.

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3. METHODOLOGY

3.1 Sampling Method

3.1.1 Non-Isokinetic Sampling Method

The sampling was performed by using Gillian Sampling Pump. The collected samples were analyzed by Amcen Lab Sdn Bhd a testing laboratory accredited by the Department of Standard Malaysia under the SAMM MS ISO/IEC 17025 (SAMM 730). The monitoring parameter and analytical methods used are shown in table 2 below.

Table 2: Monitoring Parameter and Analytical Methods (Non-Isokinetic)

Parameter	Sampling Flow Rate [Liter / min]	Sampling Media	Analytical Method
Carbon Tetrachloride Methyl Chloroform	SOLID SORBENT TUBE (coconut shell charcoal, 100 mg/50 mg)		NIOSH 1003
Methyl Bromide 0.1		SOLID SORBENT TUBE (coconut shell charcoal, 400 mg/200 mg)	NIOSH 2520

3.1.2 Sampling Procedure for Non-Isokinetic Method

- i. The sampling train was set by connecting a Sampling media to a calibrated sampling pump. The sampling pump was set as per state in NIOSH sampling method guidline. The contaminant was drawn from the source through a sampling probe.
- ii. Switch on the calibrated sampling pump and start the sampling. Record the start time. Contaminant was withdrawn from the source and collected in sampling media. Temperature was also recorded.
- iii. During the sampling period, the flow meter float was checked periodically to ensure the flow is constant. If the meter could not be adjusted to correct a problem, the sampling is considered terminated.
- iv. At the end of the sampling, the sampling pump was switched off and the stop time was recorded.
- v. The sampling probe was removed from the sampling point.
- vi. The collected sample was labeled. Both inlet and outlet of the media were capped and send for laboratory testing.
- vii. The sampling pump was calibrated again after monitoring was completed.

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4. MONITORING RESULTS AND DISCUSSION

4.1.1 Scrubber 1 (Chimney 2)

Table 3: Air Emission Monitoring Results for Scrubber 1 (Chimney 2)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

4.1.2 Scrubber 2 (Chimney 3)

Table 4: Air Emission Monitoring Results for Scrubber 2 (Chimney 3)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

4.1.3 Scrubber 3 (Chimney 12)

Table 5: Air Emission Monitoring Results for Scrubber 3 (Chimney 12)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

ND = Not detected

< (numeric value) =denotes detection limit

Limits refer=Environmental Quality (Clean air) Regulation 2014

< (numeric value) =denotes detection limit

< (numeric value) =denotes detection limit

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4.1.4 Scrubber 4 (Chimney 14)

Table 6: Air Emission Monitoring Results for Scrubber 4 (Chimney 14)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

4.1.5 Chimney 5

Table 7: Air Emission Monitoring Results for Chimney 5

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

4.1.6 Chimney 6 (R&D) lab

Table 8: Air Emission Monitoring Results for Chimney 6 (R&D) lab

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

< (numeric value) =denotes detection limit

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4.1.7 Chimney 15 (Bag filter)

Table 9: Air Emission Monitoring Results for Chimney 15 (Bag filter)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

Limits refer=Environmental Quality (Clean air) Regulation 2014

4.1.8 Chimney 16 (Bag filter)

Table 10: Air Emission Monitoring Results for Chimney 16 (Bag filter)

Parameter	Result (mg/m³)	Limit (mg/m³)	Standard	Remarks
Carbon Tetrachloride	ND (<1.667)	20	[Regulation 15]	Complied
Methyl Chloroform	ND (<1.667)	20	Category 3, Class 1	Complied
Methyl Bromide	ND (<3.333)	5	[Regulation 15] Category 2, Class 3	Complied

Note:

 $\overline{ND} = Not detected$

 ${\it Limits refer=Environmental Quality (Clean air) Regulation~2014}$

< (numeric value) =denotes detection limit

< (numeric value) =denotes detection limit

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5. CONCLUSION

The stack air emission monitoring was carried out successfully on 12th June 2024. The objectives were achieved.

A total of 24 samples were collected and the monitoring parameter were *Carbon Tetrachloride*, *Methyl Bromide and Methyl Chloroform*. The monitored parameters were found to be **BELOW** the limit values as required by the *Environmental Quality (Clean Air) Regulations* 2014.

Prepared By

Ling	
ChM. Boo Wei Ping	
Laboratory Manager	
IKM No.: M/5572/7052/15/20	
Amcen Lab Sdn Bhd	
No.18, Lorong Talang 9,	

13600 Perai, Penang.

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APPENDIX I

Certificate of Analysis

Email: enquiry@amcen.com.my



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0223
Sample Log Code	:	nA2406/0222
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Scrubber 1 Name: Chimney 2

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	AMC/nA2406/0224
Sample Log Code	nA2406/0223
Sample Received Date	13-Jun-2024
Issuance Date :	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Scrubber 2 Name: Chimney 3

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0225
Sample Log Code	:	nA2406/0224
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Scrubber 3 Name: Chimney 12

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:

Email: enquiry@amcen.com.my



CERTIFICATE OF ANALYSIS

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Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0226
Sample Log Code	:	nA2406/0225
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Scrubber 4

Name: Chimney 14

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	AMC/nA2406/0227
Sample Log Code	nA2406/0226
Sample Received Date	13-Jun-2024
Issuance Date	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Chimney 5

Name: Chimney 5

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:

Email: enquiry@amcen.com.my



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0228
Sample Log Code	:	nA2406/0227
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Chimney 15

Name: Bagfilter

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0229
Sample Log Code	:	nA2406/0228
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Chimney 16

Name: Bagfilter

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:



CERTIFICATE OF ANALYSIS

ELNA PCB (M) SDN BHD Plot 558, Lorong Perusahaan 4, Free Trade Zone, 13600, Prai Industrial Estate,

Penang, Malaysia Tel: 04-397 3934 Fax: 04-397 3932

Attention:

Certificate No	:	AMC/nA2406/0230
Sample Log Code	:	nA2406/0229
Sample Received Date	:	13-Jun-2024
Issuance Date	:	20-Jun-2024

Sample Description : Air Emission Monitoring Sample Information : Location: Chimney 6

Name: R&D Lab

Sampling Date: 12.06.2024

Sampling Media: Small Charcoal Tube (100/50), 2 Big Charcoal Tube (400/200)

Analysis Results

Parameter	Standard Method	Unit	Analysis Result
Carbon Tetrachloride	In house method based on NIOSH 1003	mg/unit	ND(<0.01)
Methyl bromide	In house method based on NIOSH 2520	mg/unit	ND(<0.01)
Methyl Chloroform	In house method based on NIOSH 1003	mg/unit	ND(<0.01)

ND denotes not detected

Remark:

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APPENDIX II

Example of Calculation Datasheet

Sampling Location: Scrubber 1 (chimney 2)	Sampling Personnel: N/A		
Environmental Condition: 28.5			
Parameter: Carbon Tetrachloride	Date of Sampling: 12th June 2024		
Sampling Method: NIOSH 1003			
Pump ID: ICS/17/00004	Calibrator Equipment ID: ICS/17/0011		
Time Start: 9:30 AM	Time Stop: 10:00 AM		
Duration, t (minutes): 30 Minutes	Number of Blank: 1		
Location Temperature, T (K): 310	Initial Calibration (L/min): 0.200		
Calibration Temperature, T _c (K): 298	Final Calibration (L/min): 0.200		
Media Label: 1.1	Flow Rate, fc (L/min): 0.200		
Sampling Media: Small Charcoal (100/50) mg			
Analysis Result (mg): ND (< 0.01)			

Remarks:

- At normal condition, $P_{calibration} = P_{sampling} = P_{standard}$
- The correction is necessary if there is a difference altitude of more than 1,000 feet (330m) or more than 14°C

$V = \frac{[fc]L/min \times [t]min}{1000}$	$V = \frac{[0.200] \text{L/min} \times [30] \text{min}}{1000} \times \frac{[310]^{1/2} \text{K}}{[298]^{1/2} \text{K}}$
$\times \frac{\left[\text{ Pc} \times \text{T } \right]^{1/2} \text{K}}{\left[\text{ Ps} \times \text{Tc } \right]^{1/2} \text{K}}$	$= [0.006] \text{m}^3$
$= [V]m^3$	$V_{s} = V \times \frac{298K}{[T]K}$
$V_s = V \frac{P}{760} \times \frac{298K}{[T]K}$	$= [0.006] m^3$
= [Vs]m ³	$\therefore C = \frac{[ND (< 0.01)] \text{ mg}}{[0.006] \text{m}^3}$
$\therefore C = \frac{[Sample Weight] mg}{[Vs] m^3}$	$= [ND (< 1.667)] \text{ mg/m}^3$
$= [C] mg/m^3$	

Where,

fc = Calibrated flow rate (L/min)

t = Sample Duration (mins)

Pc = Barometric pressure at calibration location (mmHg)

Ps = Barometric pressure at sampling location (mmHg)

T = Absolute average ambient air temperature during sampling (Kelvin)

Tc = Absolute ambient temperature during calibration (Kelvin)

Vs = Volume of air sampled at standard condition (m³)

V = Actual volume of air sampled (m^3)

P = Volumetric pressure at sampling location (mmHg)

Sampling Location: Scrubber 1 (chimney 2)	Sampling Personnel: N/A		
Environmental Condition: 28.5			
Parameter: Methyl bromide	Date of Sampling: 12 th June 2024		
Sampling Method: NIOSH 2520			
Pump ID: ICS/17/00004	Calibrator Equipment ID: ICS/17/0011		
Time Start: 9:30 AM	Time Stop: 10:00 AM		
Duration, t (minutes): 30 Minutes	Number of Blank: 1		
Location Temperature, T (K): 310	Initial Calibration (L/min): 0.100		
Calibration Temperature, T _c (K): 298	Final Calibration (L/min): 0.100		
Media Label: 1.2	Flow Rate, fc (L/min): 0.100		
Sampling Media: 2 Big Charcoal (400/200) mg			
Analysis Result (mg): ND (< 0.01)			

Remarks:

- At normal condition, $P_{calibration} = P_{sampling} = P_{standard}$
- The correction is necessary if there is a difference altitude of more than 1,000 feet (330m) or more than 14°C

$V = \frac{[fc]L/min \times [t]min}{1000}$	$V = \frac{[0.200] \text{L/min} \times [30] \text{min}}{1000} \times \frac{[310]^{1/2} \text{K}}{[298]^{1/2} \text{K}}$
$\times \frac{\left[\text{ Pc} \times \text{T } \right]^{1/2} \text{K}}{\left[\text{ Ps} \times \text{Tc } \right]^{1/2} \text{K}}$	$= [0.003] \text{m}^3$
$= [V]m^3$	$V_{s} = V \times \frac{298K}{[T]K}$
$V_{s} = V \frac{P}{760} \times \frac{298K}{[T]K}$	$= [0.003] m^3$
$=[Vs]m^3$	$\therefore C = \frac{[ND (< 0.01)] \text{ mg}}{[0.003] \text{m}^3}$
$\therefore C = \frac{[Sample Weight] mg}{[Vs] m^3}$	$= [ND (< 3.333)] \text{ mg/m}^3$
$= [C] mg/m^3$	

Where,

fc = Calibrated flow rate (L/min)

t = Sample Duration (mins)

Pc = Barometric pressure at calibration location (mmHg)

Ps = Barometric pressure at sampling location (mmHg)

T = Absolute average ambient air temperature during sampling (Kelvin)

Tc = Absolute ambient temperature during calibration (Kelvin)

Vs = Volume of air sampled at standard condition (m^3)

V = Actual volume of air sampled (m^3)

P = Volumetric pressure at sampling location (mmHg)

Sampling Location: Scrubber 1 (chimney 2)	Sampling Personnel: N/A		
Environmental Condition: 28.5			
Parameter: Methyl Chloroform	Date of Sampling: 12 th June 2024		
Sampling Method: NIOSH 1003			
Pump ID: ICS/17/00004	Calibrator Equipment ID: ICS/17/0011		
Time Start: 9:30 AM	Time Stop: 10:00 AM		
Duration, t (minutes): 30 Minutes	Number of Blank: 1		
Location Temperature, T (K): 310	Initial Calibration (L/min): 0.200		
Calibration Temperature, T _c (K): 298	Final Calibration (L/min): 0.200		
Media Label: 1.3	Flow Rate, fc (L/min): 0.200		
Sampling Media: Small Charcoal (100/50) mg			
Analysis Result (mg): ND (< 0.01)			

Remarks:

- At normal condition, $P_{calibration} = P_{sampling} = P_{standard}$
- The correction is necessary if there is a difference altitude of more than 1,000 feet (330m) or more than 14°C

$V = \frac{[fc]L/min \times [t]min}{1000}$	$V = \frac{[0.200] \text{L/min} \times [30] \text{min}}{1000} \times \frac{[310]^{1/2} \text{K}}{[298]^{1/2} \text{K}}$
$\times \frac{\left[\text{ Pc} \times \text{T } \right]^{1/2} \text{K}}{\left[\text{ Ps} \times \text{Tc } \right]^{1/2} \text{K}}$	$= [0.006] \text{m}^3$
$=[V]m^3$	$V_{s} = V \times \frac{298K}{[T]K}$
$V_s = V \frac{P}{760} \times \frac{298K}{[T]K}$	$= [0.006] m^3$
= [Vs]m ³	$\therefore C = \frac{[ND (< 0.01)] \text{ mg}}{[0.006] \text{m}^3}$
$\therefore C = \frac{[Sample Weight] mg}{[Vs] m^3}$	$= [ND (< 1.667)] \text{ mg/m}^3$
= [C] mg/m ³	

Where,

fc = Calibrated flow rate (L/min)

t = Sample Duration (mins)

Pc = Barometric pressure at calibration location (mmHg)

Ps = Barometric pressure at sampling location (mmHg)

T = Absolute average ambient air temperature during sampling (Kelvin)

Tc = Absolute ambient temperature during calibration (Kelvin)

Vs = Volume of air sampled at standard condition (m³)

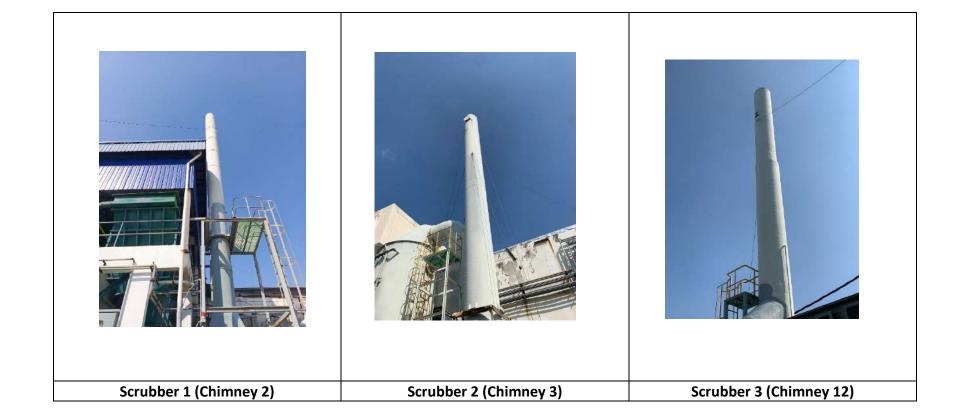
V = Actual volume of air sampled (m^3)

P = Volumetric pressure at sampling location (mmHg)

ELNA PCB (M) SDN BHD			
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APPENDIX III

Photo of Chimneys









Chimney 6 (R&D lab)

Chimney 16

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APPENDIX IV

Certificate of Calibration



CALIBRATION REPORT FOR FLOW METERING IN GASEOUS SAMPLING MODE OF STACK MONITORING SYSTEM

REPORT NO.: POLLTECH / F / SMS/ 01-19 / 188

Name of the Party : M/s. Technovation Enterprises, Malaysia

Make, Model No. & Sr. No. : Politech make, Model PEM-SMS4, Sr. No. 0818

Operating Conditions : Barometric Pressure : 1012.8 mBar;

: Ambient Temperature : 28.23°C; R.H : 40%

Gaseous Flow Constant (Entered) : 1.130

Date of Calibration: 03/01/2024Next Calibration Due: 03/01/2025

Flow Value indicated on certified Flow Calibrator (TPM)	Flow Value indicated on Stack Monitoring System (LPM)	Error % of reading
0.981	0.98	-0.0

Remark: The Indicated Flow Value is matching about ±1% of Flow Value indicated on Flow Calibrator.

Test Apparatus Used: Certified Air Flow Calibration Model PSI-AFC1, Sr. No. 0A11 with Certificate No.

PICAL/0218/F/001 valid up to 09/12/2024

Calibrated by

(K.K. Gogari)

Checked by



CALIBRATION REPORT FOR FLOW METERING IN PARTICULATE / MOISTURE SAMPLING MODE OF STACK MONITORING SYSTEM

REPORT NO.: POLLTECH / F / SMS/ 01-19 / 189

Name of the Party : M/s. Technovation Enterprises, Malaysia

Make, Model No. & Sr. No. : Polltech make, Model PEM-SMS4, Sr. No. 0818

Full Scale Range : 60 LPM

Operating Conditions : Barometric Pressure : 1012.8 mBar;

: Ambient Temperature : 25.18°C; R.H : 40%

Orifice Constant (Entered) : 2.50

Date of Calibration: 03/01/2024Next Calibration Due: 03/01/2025

Flow Value indicated on certified Flow Calibrator (LPM)	Flow Value Indicated on Stack Monitoring System (LPM)	%Error of F. S.
9.10	9.3	+0.2
21.8	20.6	-1.2
30.9	30.1	-0.8
40.7	40.6	-0.1
48.8	49.2	+0.4
56.5	57.0	+0.5

Remark : The error in Flow Metering in Particulate / moisture mode Sampling has been

found to be about ±2% over the Flow Range from 10 to 60 LPM.

Test Apparatus Used : Certified Orifice Flow Calibrator Model PSI-OFC2, Sr. No. 0A11 with

Certificate No. PICAL/0218/F/002 valid upto 09/12/2024

Calibrated by

(K.K. Gogari)

Checked by



CALIBRATION REPORT FOR PITOT $\triangle P$ & LINEAR VELOCITY OF STACK MONITORING SYSTEM

REPORT NO.: POLLTECH / P / SMS/ 01-19 / 100

Name of the Party : M/s. Technovation Enterprises, Malaysia

Make, Model No. & Sr. No. : Polltech make, Model PEM-SMS4, Sr. No. 0818

Operating Conditions : Barometric Pressure : 1012.8 mBar;

Actual Ambient Temp. (T/C Cold Junction) : Ambient Temperature : 28.23°C; R.H : 40%

Date of Calibration: 03/01/2024Next Calibration Due: 03/01/2025

Standard Reference Pressure (mm Wc)	Pitot ΔP Pressure Displayed (mm WC)	%Error (∆ P) (Full Scale Range: 100 mm WC)	Theoretically Calculated Stack Velocity (Meters / Sec.)	Actual Displayed Velocity (Meters / Sec.)	%Error (Linear Velocity) (Full Scale Range: 35 Meters / Sec.)
100.00	100.0	0.0	36.5	36.4	-0.1
80.32	80.4	+0.08	32.3	32.7	+0.4
60.68	61.0	+0.32	28.6	28.6	0.0
40.41	40.4	0.0	22.9	23.0	+0.1
30.31	30.5	+0.19	19.7	20.1	+0.7
20.49	20.4	0.0	16.2	16.3	+0.1
10.70	10.1	-0.6	11.7	11.6	-0.1
2.00	1.9	-0.1	5.0	5.0	0.0
0	0	0	0	0	0

Formula used is V = Kp.Cp

 $\sqrt{\frac{\Delta P.Ts}{Ps.Ms}}$ where,

Following Parameters have been entered in SMS4 Control Module % also used in the above Formula

Kp = 34.97 Md = 28.8

Cp = 0.850 Ts = 273°K + 28°C = 301°K (Stack T/c Temperature)

Ps = 760 mmHg Ms = 27.72 Ms = Md $\left[1 - \frac{\% \text{ Moist.}}{100}\right] + 18 \text{ x} \left(\frac{\% \text{ Moist.}}{100}\right)$

% Moist. (entered) = 10%

Remark : The overall error of the **Pitot** Δ **P & Linear Velocity is within ± 2%** of F. S.

Test Apparatus Used : Certified Digital Pressure Calibrator, Model PSI-DPC2, Sr. No. 7617 with

Certificate No. PICAL/1118/P/085 valid upto 25/11/2024

Calibrated by

(K.K. Gogari)

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Checked by



CALIBRATION REPORT FOR STACK TEMPERATURE INDICATOR OF STACK MONITORING SYSTEM

REPORT NO.: POLLTECH / P / SMS/ 01-19 / 139

Name of the Party : M/s. Technovation Enterprises, Malaysia

Make, Model No. & Sr. No. : Polltech make, Model PEM-SMS4, Sr. No. 0818

Sensor Type : Solid State Temperature Sensor

Operating Conditions : Barometric Pressure : 1012.8 mBar; R.H : 40%

: Ambient Temperature : 28.23°C; Cold Junction Temperature: 28°C

Date of Calibration: 03/01/2024Next Calibration Due: 03/01/2025

mV Input for Stack Temp. Sensor (K Type Thermocouple)	Corresponding Theoretical Values of Hot Junction Temp. °C	Expected Value °C Hot Junction + Cold Junction	Displayed Value of Temp. °C	Error ±°C
23.71	572	600	600	F. S. Adjusted
20.65	500	528	528	0
16.40	400	428	428	0
12.22	300	328	328	0
08.15	200	228	228	0
04.11	100	128	128	0
0	0	28	28	0

Remark : The overall error of the Stack Temperature Measurement is ± 1°C over

Temperature Range from ambient to 600°C.

Test Apparatus Used : Certified Thermocouple Simulator Model PGE-TS1, Sr. No. 0114 with

Certificate No. CC/ECL/1028/18-19 valid upto 09/11/2024

Calibrated by

(K.K. Gogari)

Checked by

ELNA PCB (M) SDN BHD			
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APPENDIX V

Certificate of Competency





Borang 5 Form

Kaedah 23(2) Rule

PERAKUAN PENGEKALAN TAHUNAN **ANNUAL RETENTION CERTIFICATE**

Maka inilah diperakui bahawa

This is to certify that

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(Nama penuh)

(Name in full)

beralamat i of (Address) -- No 10 Lorong 15/SS9, Bandar Tasek Mutiara, 14120 Simpang Ampat, Pulau Pinang

yang didaftarkan di bawah Akta Ahli Kimia 1975, dan yang Perakuan

Pendaftarannya bernombor M/5572/7052/15/20

who is registered under the Chemists Act 1975, and whose Certificate of

Registration bears the Number

telah dikekalkan dalam daftar anggota-anggota Institut Kimia Malaysia sehingga

31 haribulan Disember

2024

has been retained on the register of members of the Malaysian Institute of

Chemistry until 31st December

Dikeluarkan pada

17 October 2023

Issued this

Bayaran sebanyak RM 100 telah dibayar.

Fee RM 100 paid.

Pendaffar. Institut Kimia Malaysia. Registrar, Malaysian Institute of







ELNA PCB (M) SDN BHD			
Date of Inspection	12 th June 2024		
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APPENDIX VI

Certificate of SAMM





Certificate of Accreditation

No: SAMM 730

Accredited since: 7 August 2018

This is to certify that

AMCEN LAB SDN. BHD.
SEBERANG PERAI TENGAH, PULAU PINANG MALAYSIA



Scan this QR Code or visit www.jsm.gov.my/cab-directories for the current scope of accreditation

has been granted accreditation in respect of the scope of accreditation described in the schedule, subject to the terms and conditions governing the *Skim Akreditasi Makmal Malaysia* (SAMM), the Laboratory Accreditation Scheme of Malaysia.

Eaboratories accredited under SAMM meet the requirements of MS ISO/IEC 17025. This Malaysian Standard is identical with ISO/IEC 17025 published by the International Organization for Standardization (ISO).



(DATUK FADILAH BAHARIN)

Director General

Department of Standards Malaysia

Date of issue: 8 August 2021